

Spare Parts List

Block Diagram

A: Rotation/Blower Diagram

B: Body Diagram

C: Body Press Diagram

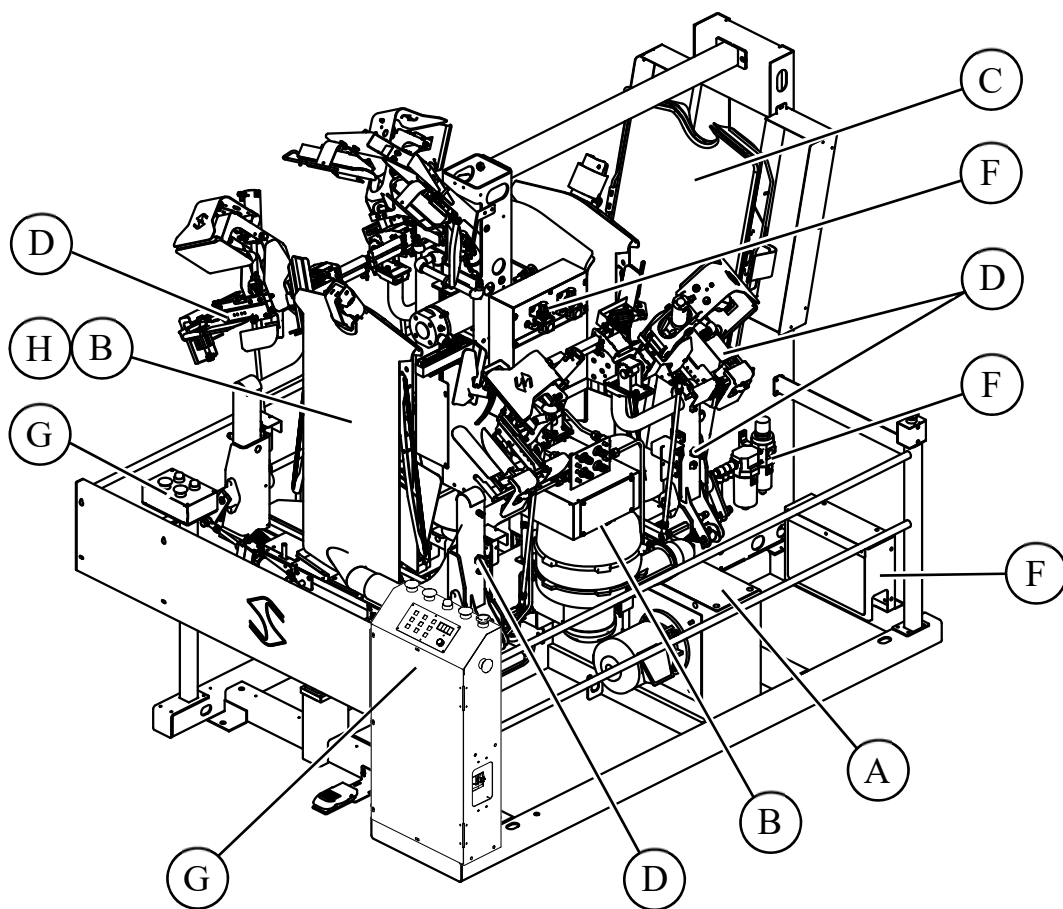
D: Sleeve/ Tuck Diagram

E: Steam Piping Diagram

F: Pneumatic System

G: Electric Switch Layout

H: Cover Diagram



A: Rotation/Blower Diagram

B: Body Diagram

C: Body Press Diagram

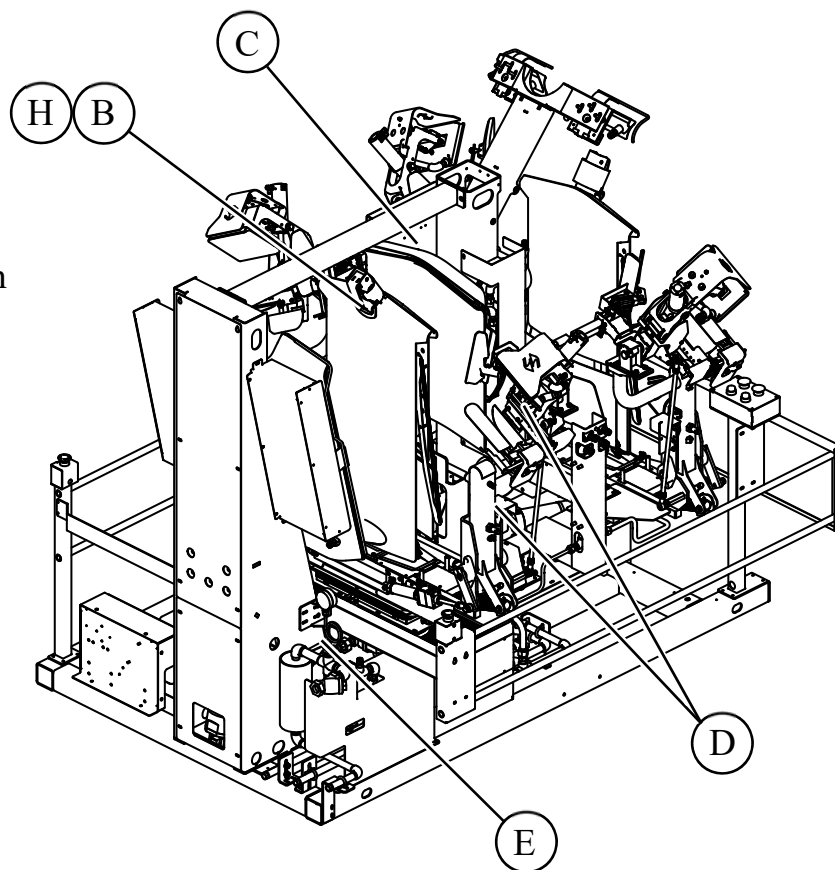
D: Sleeve/ Tuck Diagram

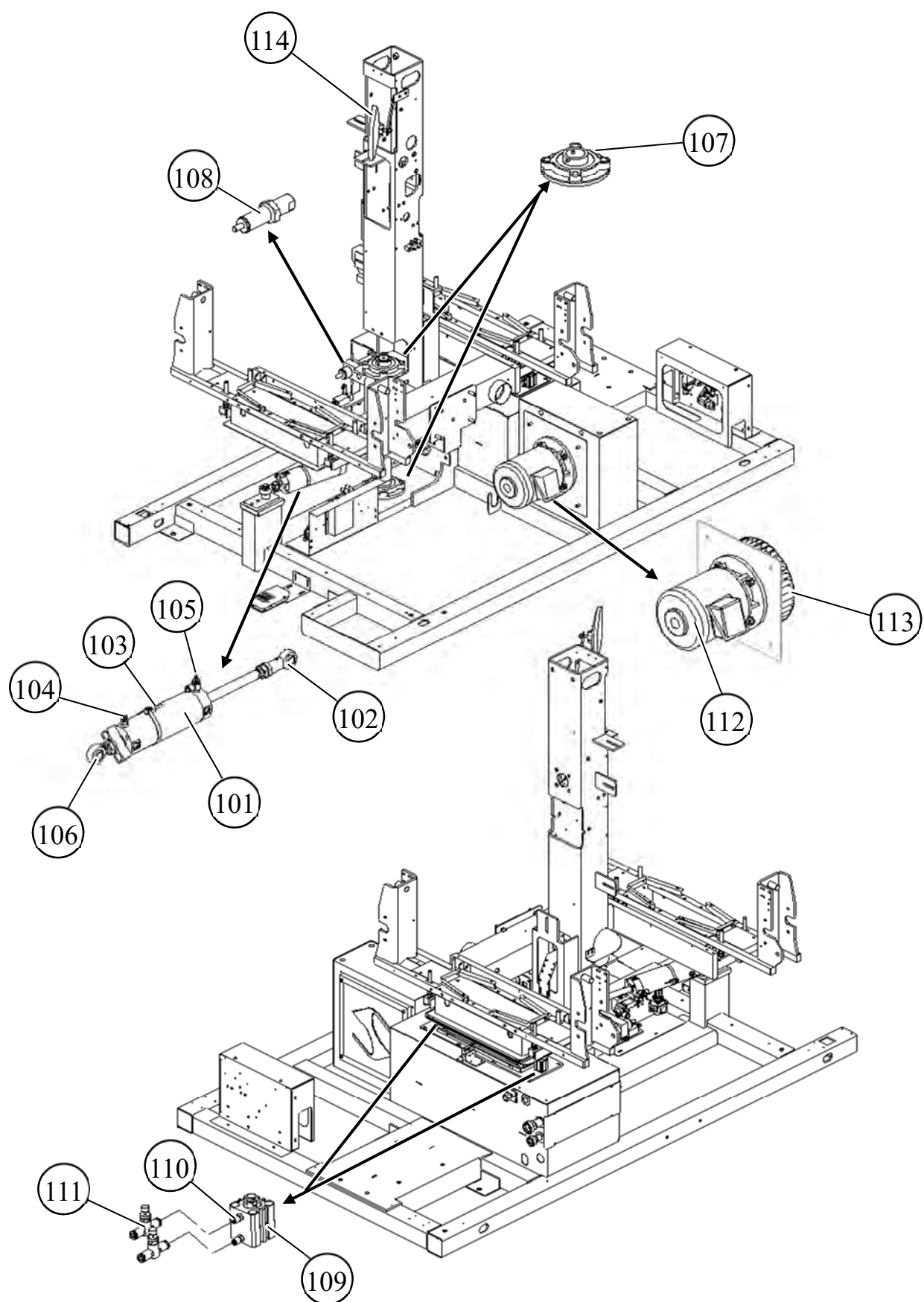
E: Steam Piping Diagram

F: Pneumatic System

G: Electric Switch Layout

H: Cover Diagram

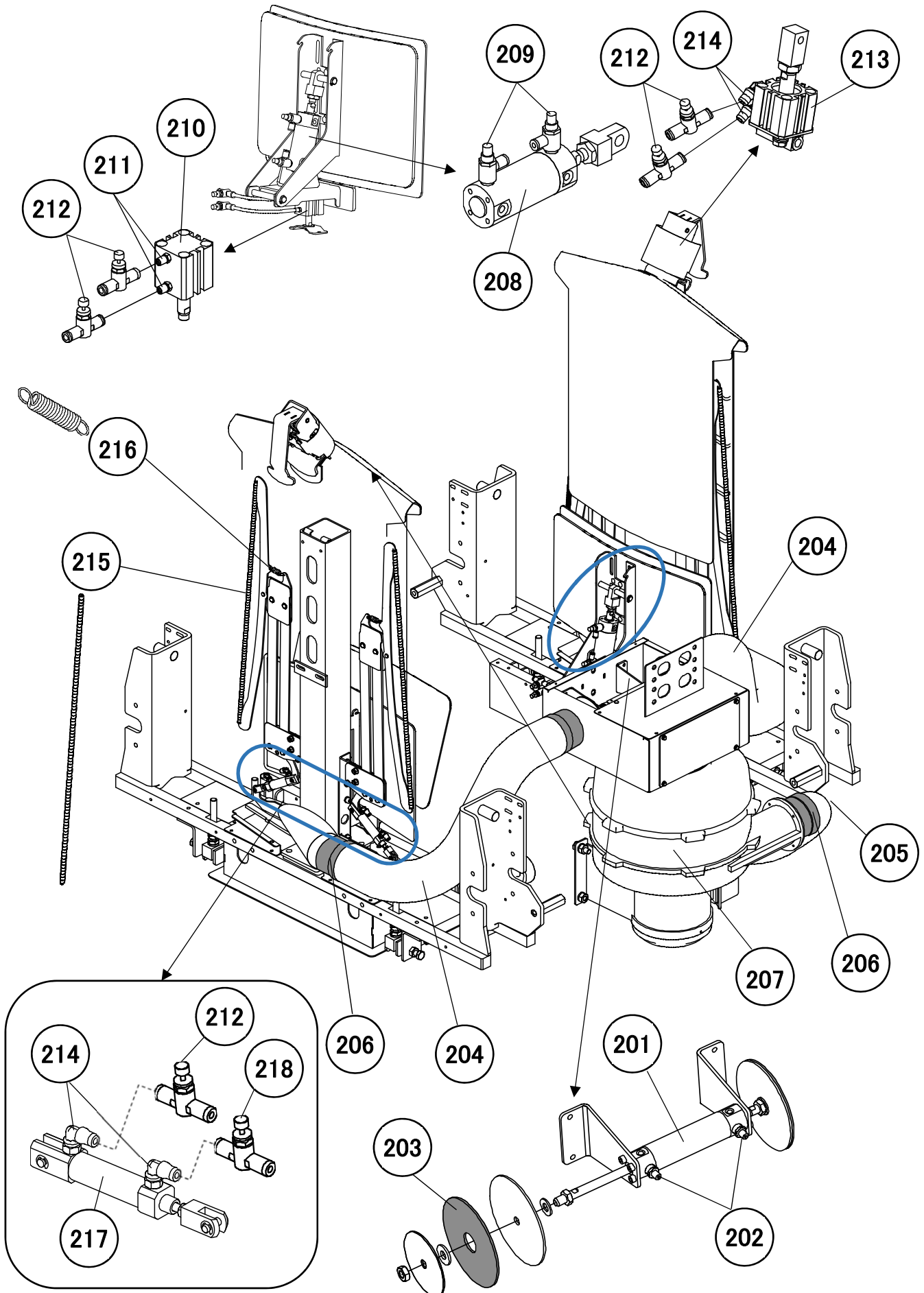




Block A : Rotation/Blower Diagram

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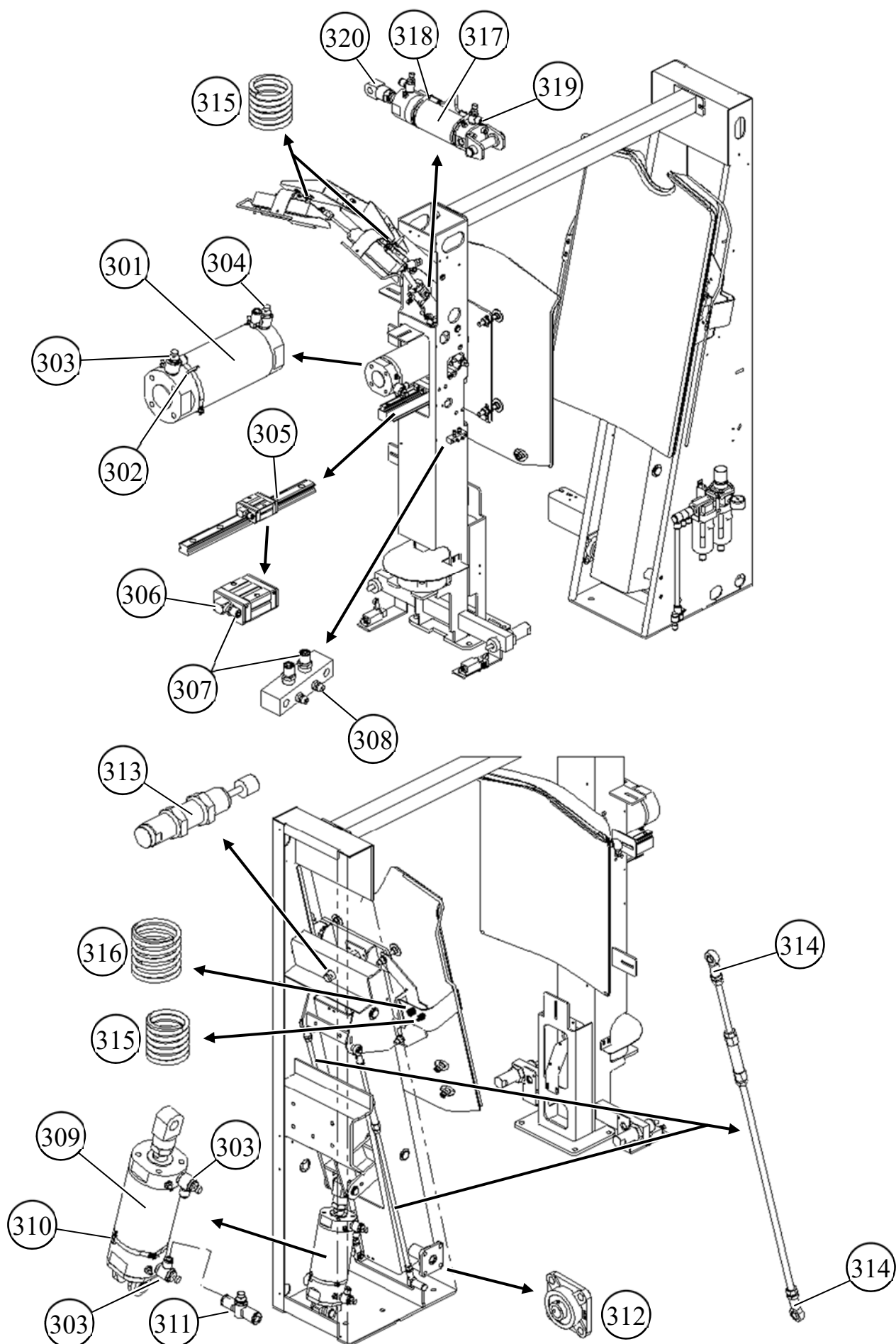
No.	Part Code	Part Name	Q'ty	Remark
101	B2I040	Cylinder	1	Rotation Frame
102	E5A013	Rodend	1	
103	B5A006	Sensor	1	
	B5D005	Sensor Band	1	
104	C0C008	Joint	1	
105	C1D004	Speed Controller	1	
106	E5B003	Rodend	1	
107	E4A006	Bearing Unit	2	
108	F0K003	Shock Absorber	2	
109	B2J041	Cylinder	2	Blower Connection Upper/Lower
110	C0E003	Joint	4	
111	C1A007	Speed Controller	2	
112	G0E056	Motor	1	
113	G2B009	Blower Fan	1	
114	Q0A007	Mirror	1	



Block B:Body Diagram

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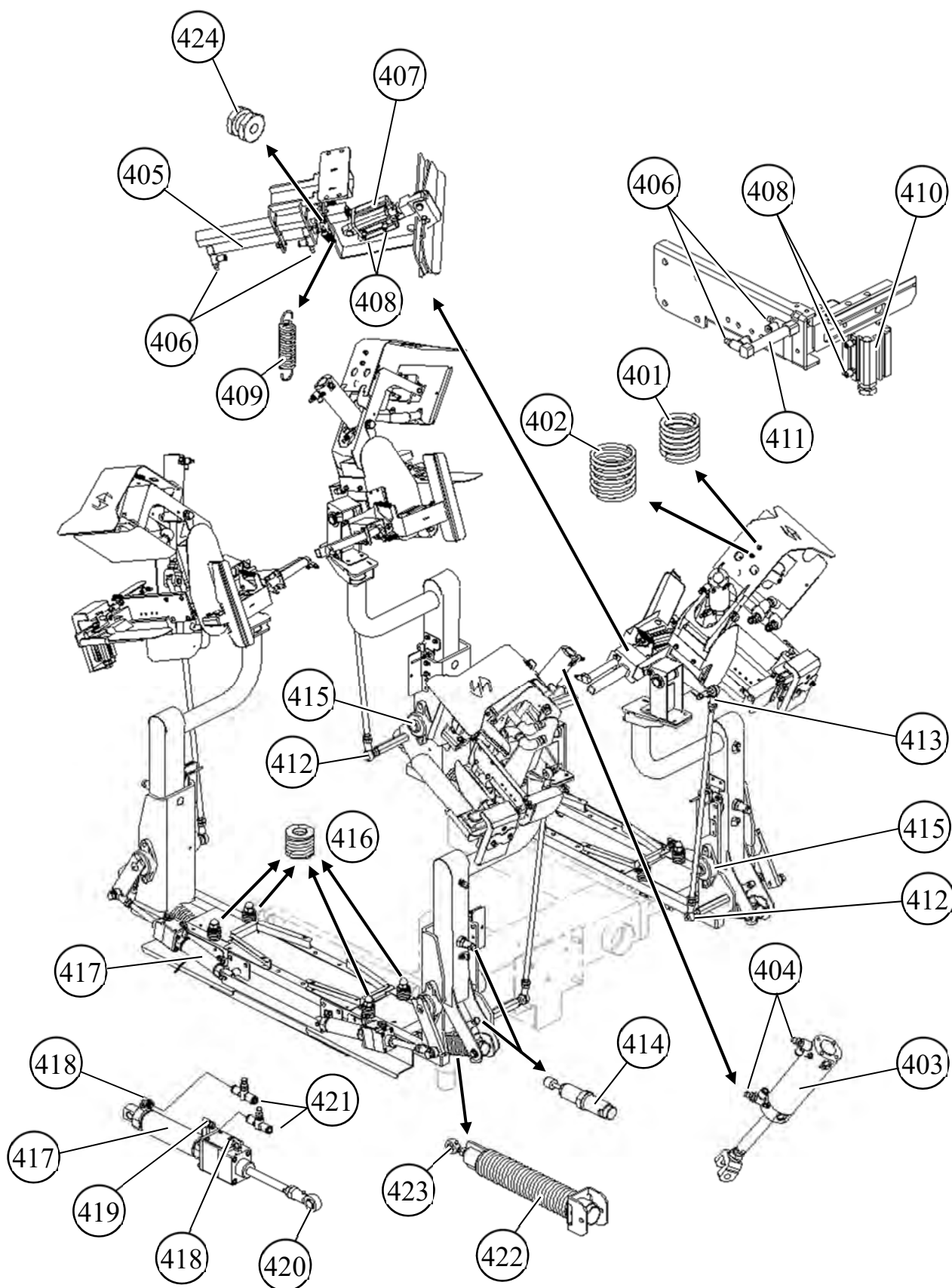
No.	Part Code	Part Name	Q'ty	Remark
201	B2I041	Cylinder	1	Vacuum Change
202	C0E001	Joint	2	
203	PLT-007	Packing	2	
204	K1D003	Tie Flex Hose	2	Length : 700mm
205	K1D003	Tie Flex Hose	1	Length : 700mm
206	K1D004	Tie Flex Hose Cuff	6	
207	G1A048	Vacuum Motor	1	
208	B2I070	Cylinder	2	Rear Clamp
209	C1A070	Speed Controller	4	
210	B2J073	Cylinder	2	Rear Clamp Upper Lower
211	C0E003	Joint	4	
212	C1A007	Speed Controller	12	
213	B2J060	Cylinder	2	Neck Clamp
214	C0C161	Joint	12	
215	H0D014	Spring	4	
216	H0D004	Spring	4	
217	B1L016	Cylinder	4	Side Expander
218	C1A009	Speed Controller	4	



Block C: Body Press Diagram

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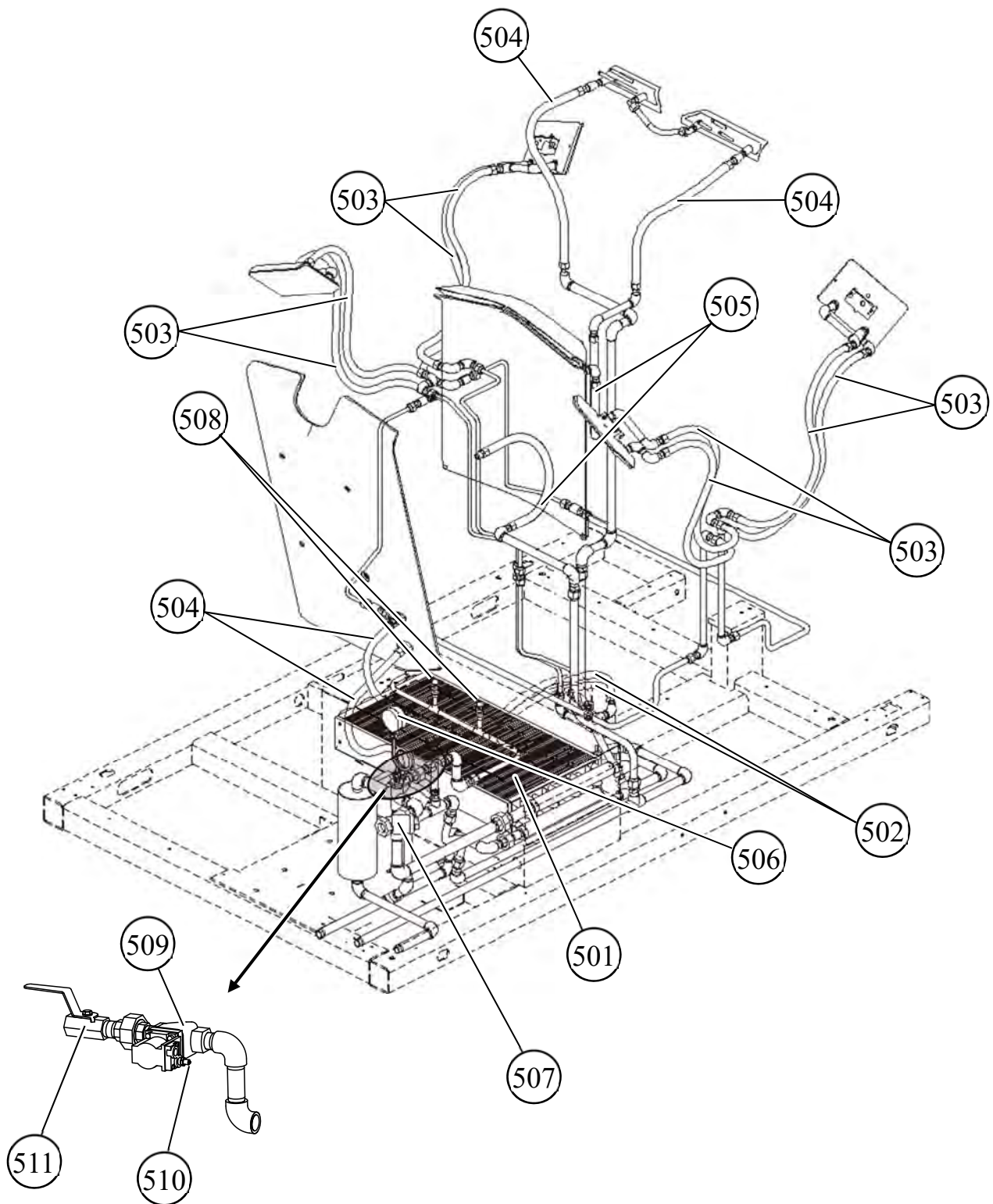
No.	Part Code	Part Name	Q'ty	Remark
301	B2I056	Cylinder	1	Rear Press
302	B5A006	Sensor	1	
	B5D006	Sensor Band	1	
303	C1A056	Speed Controller	3	
304	C1A030	Speed Controller	1	
305	E0A003	LM Guide	2	
	E0A001	LM Guide Block	2	
306	E0F001	Joint	2	
307	C0E002	Joint	4	
308	E0F003	Grease Joint	2	
309	B2I069	Cylinder	1	Front Press
310	B5A022	Sensor	1	
	B5D006	Sensor Band	1	
311	C1A022	Speed Controller	1	
312	E4A001	Bearing Unit	2	
313	F0K002	Shock Absorber	1	
314	E5A007	Rodend	4	
315	H0D001	Spring	4	
316	H0D002	Spring	2	
317	B0U009	Cylinder	1	Shoulder Press
318	B5A003	Sensor	2	
	B5B004	Sensor Band	2	
319	C1A012	Speed Controller	2	
320	B6A004	Knuckle Joint	1	



Block D: Sleeve Diagram

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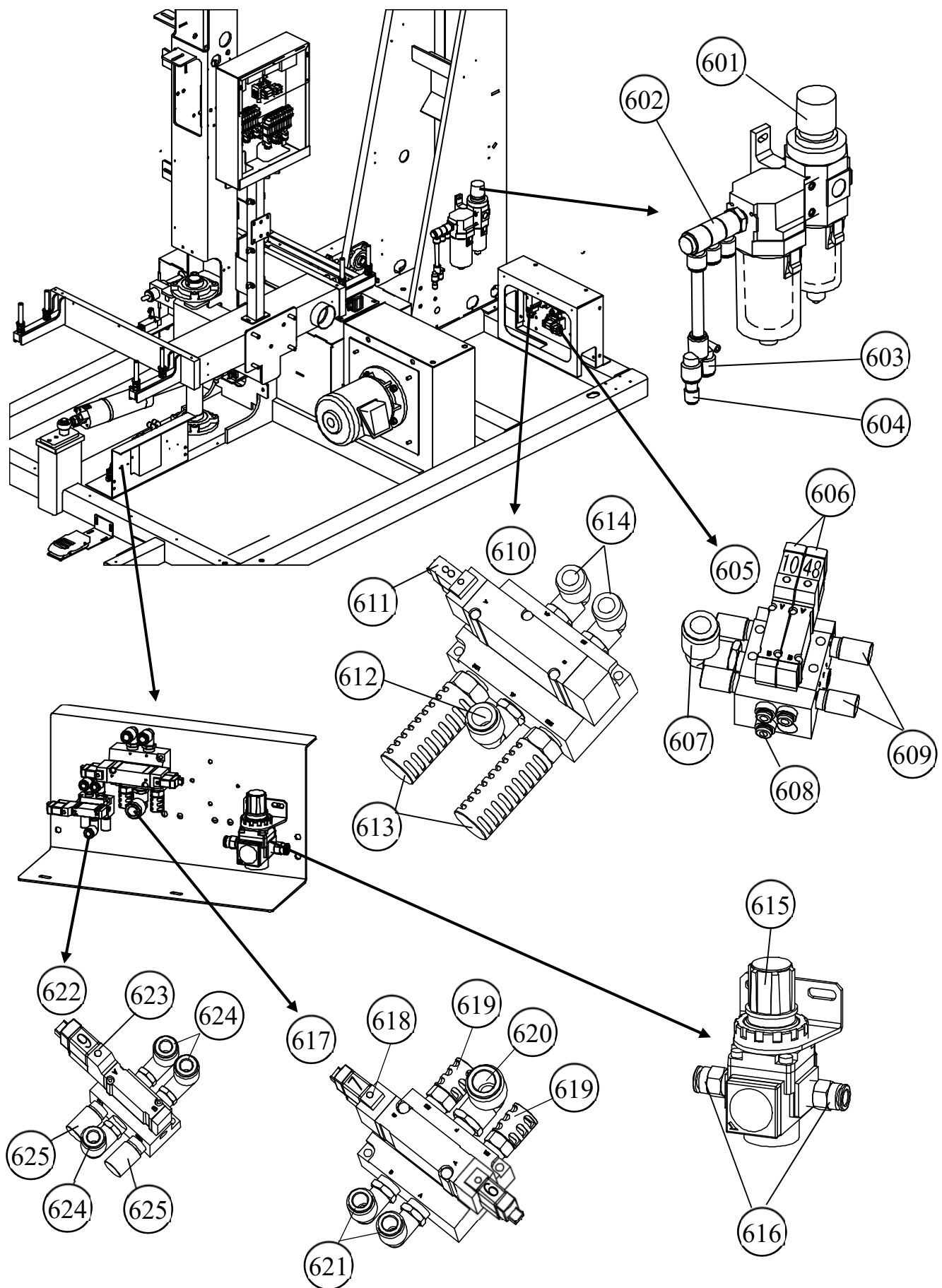
No.	Part Code	Part Name	Q'ty	Remark
401	H0D001	Spring	4	
402	H0D002	Spring	4	
403	B0A019	Cylinder	4	Tuck Press
404	C1A065	Speed Controller	8	
405	B2J100	Cylinder	4	Short Sleeve In / Out
406	C1A076	Speed Controller	16	
407	B2J059	Cylinder	4	Short Sleeve Clamp
408	C0E003	Joint	16	
409	H0D004	Spring	8	
410	B2J061	Cylinder	8	Cuff Clamp
411	B1K008	Cylinder	4	Cuff Adjuster
412	E5J004	Linkball	4	
413	E5J003	Linkball	4	
414	F0K001	Shock Absorber	8	
415	E4A016	Bearing Unit	8	
416	H0E002	Coil Spring	8	
417	B2J055	Cylinder	4	Sleeve Arm
418	C0C121	Joint	8	
419	C0C125	Joint	4	
420	E5A006	Rodend	4	
421	C1A008	Speed Controller	8	
422	H0E025	Coil Spring	4	
423	E5B006	Rodend	4	
424	H5N003	Floating joint	4	



Block E: Steam Piping Diagram

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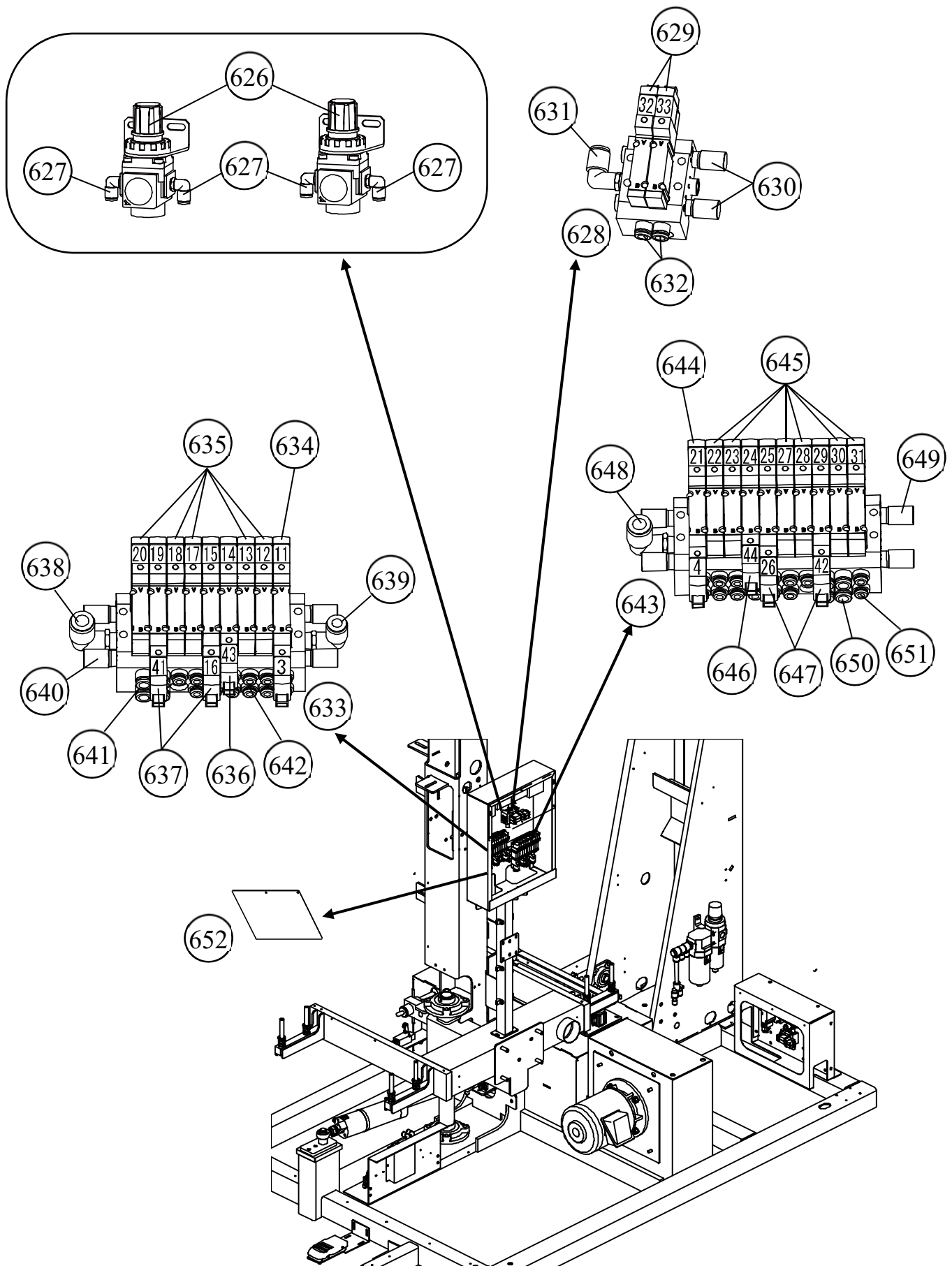
No.	Part Code	Part Name	Q'ty	Remark
501	RD215	Radiator	1	
502	A6B018	Flex Hose	2	Rotation Frame
503	A6B019	Flex Hose	8	Sleeve arm
504	A6B017	Flex Hose	4	Front Press / Shoulder Press
505	A6B016	Flex Hose	2	Rear Press
506	J0A003	Pressure Gauge	1	
507	J2M011	Y Type Strainer	1	
508	SN38-15	Steam Nozzle	2	
509	A0G044	Piston Valve	1	
510	C0E001	Air Joint	1	
511	J6A007	Ball Valve	1	



Block F : Pneumatic System-1

REV : 0

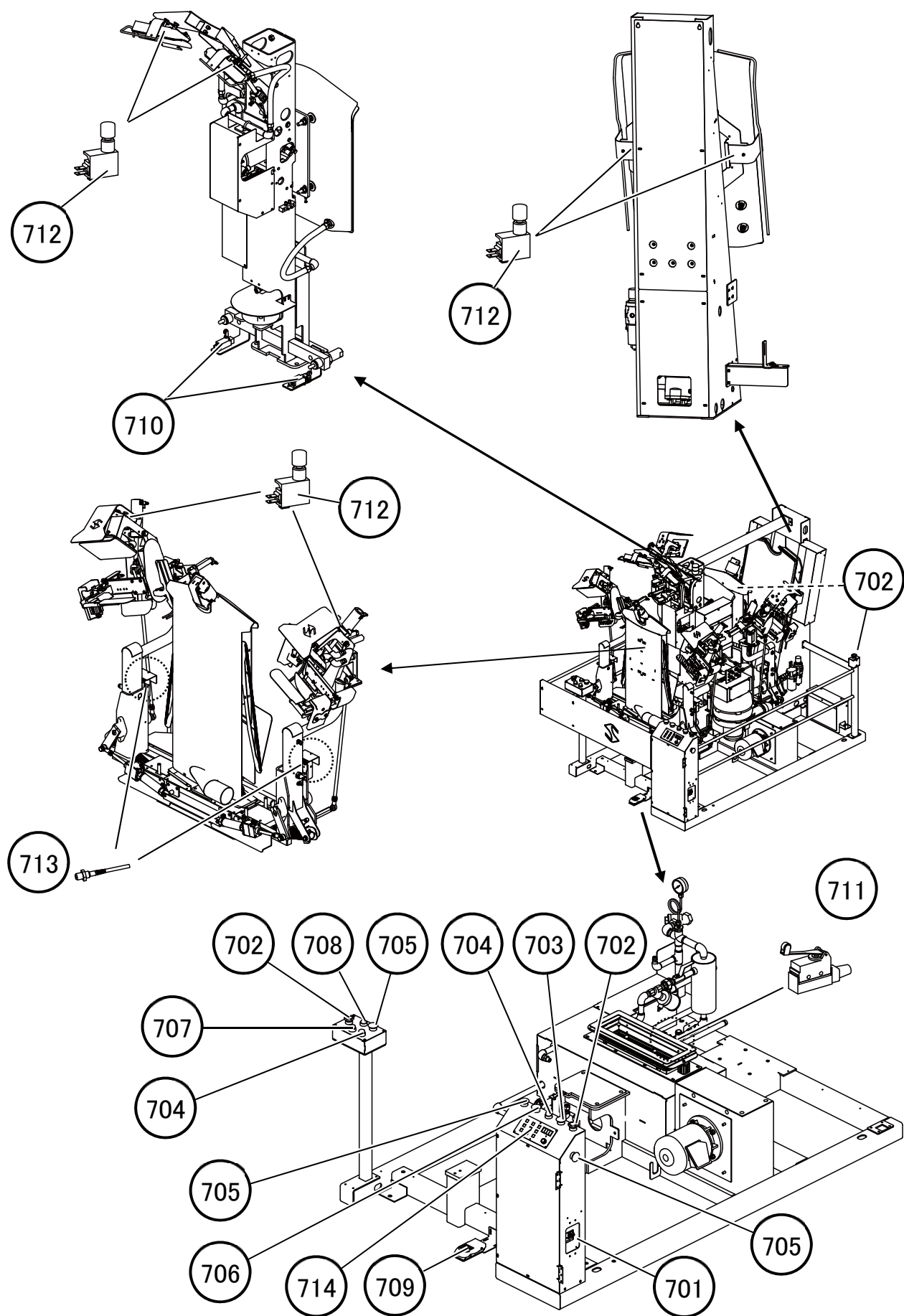
No.	Part Name	Part Code	Q'ty	Remark
601	Air Combination	D0H013	1	
602	Joint	C0C123	1	
603	Joint	C0C042	1	
604	Joint	C0C030	1	
605	Manifold Valve	A0F084	1	Include from No.606 to No.609
606	Solenoid Valve	A0E012	1	No.10 : Move Up Blower Link
	Solenoid Valve	A0E012	1	No.48 : Body Open Steam
607	Joint	C0C018	1	
608	Joint	A0J007	3	
609	Silencer	C0A003	4	
610	Manifold Valve	A0F083	1	Include from No.611 to No.614
611	Solenoid Valve	A0E026	1	No.8 : Close Body Press
612	Joint	C0C064	1	
613	Silencer	C0A008	2	
614	Joint	C0C025	2	
615	Regulator	D0E007	1	
616	Joint	C0C008	2	
617	Manifold Valve	A0F082	1	Include from No.618 to No.621
618	Solenoid Valve	A0E027	1	No.6,7 : Rotation Start/ End
619	Silencer	C0A006	2	
620	Joint	C0C066	1	
621	Joint	C0C022	2	
622	Manifold Valve	A0F087	1	Include from No.623 to No.625
623	Solenoid Valve	A0E012	1	No.9 : Shoulder press
624	Joint	C0C018	3	
625	Silencer	C0A003	2	



Block F: Pneumatic System -2

REV:0

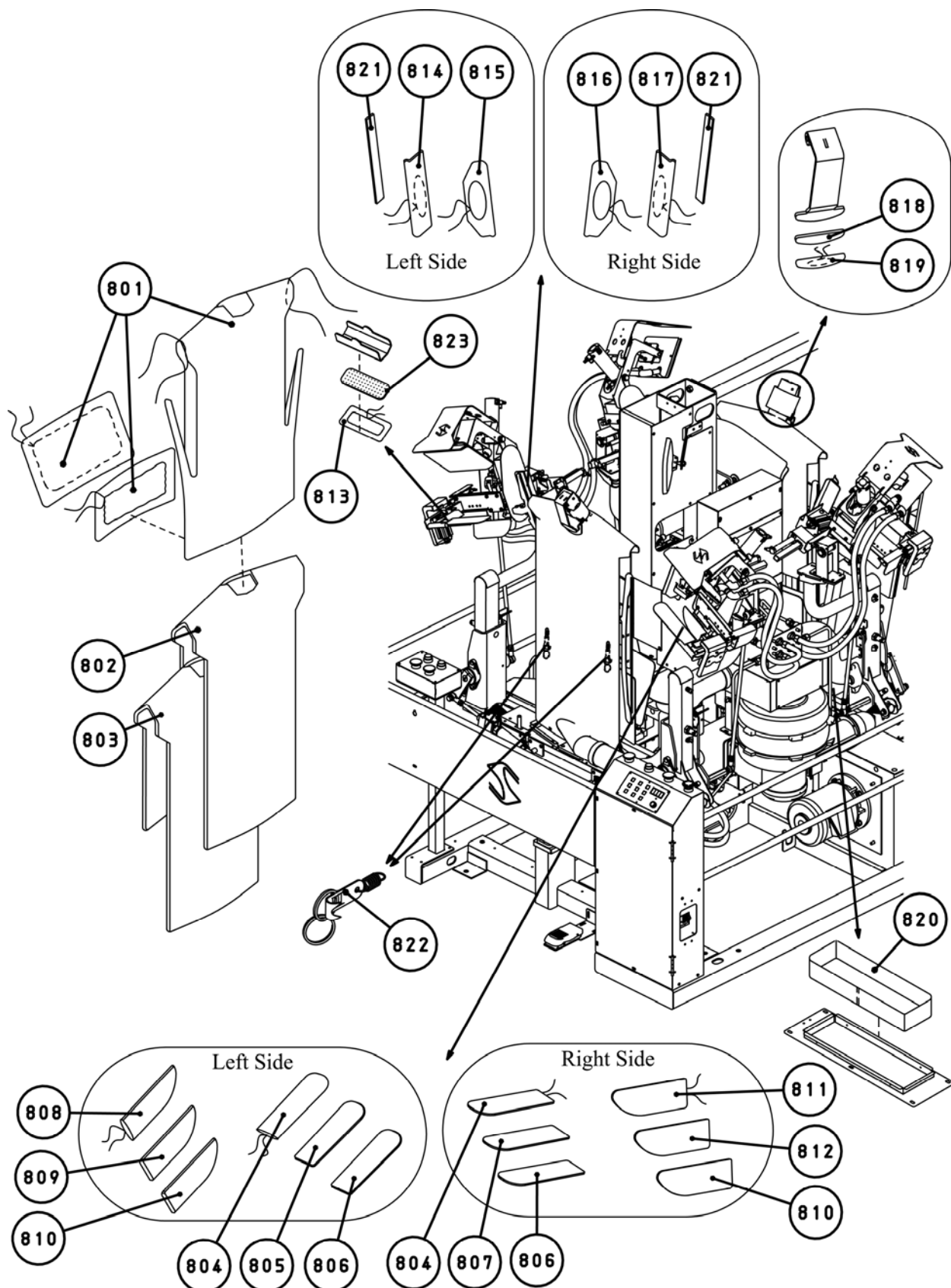
No.	Part Code	Part Name	Q'ty	Remark
626	D0E005	Regulator	2	
627	C0C018	Joint	4	
628	A0F134	Manifold Valve	1	Include from No.628 to No.632
629	A0E012	Solenoid Valve	1	No.32 : A Body Sleeve Arm Brake
			1	No.33 : B Body Sleeve Arm Brake
630	C0A003	Silencer	2	
631	C0C018	Joint	1	
632	C0G002	Joint	2	
633	A0F178	Manifold Valve	1	Include from No.634 to No.642
634	A0E018	Solenoid Valve	1	No.3,11 : A Body Open/Close Neck Clamp
635	A0E012	Solenoid Valve	1	No.12 : A Body Close Left Cuff Clamp
			1	No.13 : A Body Close Right Cuff Clamp
			1	No.17 : A Body Close Tail Clamp
			1	No.18 : A Body Move Up Tail Clamp
			1	No.20 : A Body Close Tuck Press
636	A0E017	Solenoid Valve	1	No.14,43: A Body Move Front/Rear Short Sleeve
637	A0E021	Solenoid Valve	1	No.15,16: A Body Open/Close Side Expander
			1	No.19,41: A Body Move Down/Up Sleeve Arm
638	C0C021	Joint	1	
639	C0C018	Joint	1	
640	C0A003	Silencer	4	
641	C0G002	Joint	4	
642	A0J007	Joint	13	
643	A0F179	Manifold Valve	1	Include from No.644 to No.651
644	A0E018	Solenoid Valve	1	No.4,21 : B Body Open/Close Neck Clamp
645	A0E012	Solenoid Valve	1	No.22 : B Body Close Left Cuff Clamp
			1	No.23 : B Body Close Right Cuff Clamp
			1	No.27 : B Body Close Tail Clamp
			1	No.28 : B Body Move Up Tail Clamp
			1	No.30 : B Body Close Tuck Press
			1	No.31 : Select Vacuum B Body
646	A0E017	Solenoid Valve	1	No.24,44:B Body Move Front/Back Short Sleeve
647	A0E021	Solenoid Valve	1	No.25,26: B Body Open/Close Side Expander
			1	No.29,42: B Body Move Down/Up Sleeve Arm
648	C0C021	Joint	1	
649	C0A003	Silencer	4	
650	C0G002	Joint	4	
651	A0J007	Joint	15	
652	S1B077	Solenoid Valve Cover	1	



Block G: Electric Switch Layout

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No.	Part Code	Part Name	Q'ty	Remark
701	21C008	Breaker Switch	1	
702	21I107	Push Button	4	Emergency
703	21I111	Push Button	1	Reset
704	21I108	Push Button	2	Tuck press Cancel. Size adjustment
705	21I110	Push Button	2	Long Start, Right Start
706	21I112	Push Button	1	Short Start
707	21I109	Push Button	1	Short Sleeve
708	21M016	Lamp	1	Shoulder Press
709	FP-UNT-020	Foot Pedal Unit	1	
	21E035	Micro Switch	1	
	H0D019	Foot Pedal Spring	1	
710	21E003	Limit Switch	2	A,B Body Rotation Stop
711	21E007	Limit Switch	1	Blower Link
712	21I085	Push Button	8	Safety Bar, Serial No. ~LP145E-V30005
	21I072		8	Safety Bar, Serial No. LP145E-V30006~
713	20P038	Proximity sensor	6	Sleeve Arm
714	20U148	Panel Sheet	1	



Block H: Cover Diagram

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No.	Part Name	Part Code	Q'ty	Remark
801	Body Cover	S1B074	2	
802	Body Spring Felt Pad 13mm	S1B075	2	
803	Body SH Silicone 10mm	S1B076	2	
804	Front Tuck Cover	S1B062	4	
805	Front Tuck Felt Pad(Left) 5mm	S1B063	2	
806	Front Tuck H Silicone 6mm	S1B065	4	
807	Front Tuck Felt Pad(Right) 5mm	S1B064	2	
808	Rear Tuck Cover(Left)	S1B066	2	
809	Rear Tuck Felt Pad(Left) 5mm	S1B067	2	
810	Rear Tuck SH Silicone 10mm	S1B070	4	
811	Rear Tuck Cover(Right)	S1B068	2	
812	Rear Tuck Felt Pad(Right) 5mm	S1B069	2	
813	Cuff Clamp Cover	S1B071	4	
814	Short Sleeve Holder Cover(Left)	S1B559	2	
815	Short Sleeve Cover(Left)	S1B557	2	
816	Short Sleeve Cover(Right)	S1B558	2	
817	Short Sleeve Holder Cover(Right)	S1B560	2	
818	Neck Clamp(Small) Orange Silicone	S1B023	2	
819	Neck Clamp(Small) Cover	S1B022	2	
820	Blower Cover	S1B058	1	
821	Adhesive Tape	Q0A008	4	Length : 210mm
822	Cover Spring Unit	CSP-UNT-001	8	
823	Cuff Clamp Cover Orange Silicon	S1B084	4	

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Rev. 5

2023. 4